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# LOCATION OF SEPARATION ON A CIRCULAR CYLINDER IN CROSSFLOW AS A FUNCTION OF REYNOLDS NUMBER

by

David W. Coder

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## NOTATION

Speed of sound in media
Diameter of cylinder
Hot film gages located on port side of cylinder
Hot film gages located on starboard side of cylinder
Mach number = $U_{\infty}/c$
Local pressure
Reynolds number = $U_{\infty}D/v$
Distance from center of cylinder
Local potential velocity
Free stream velocity
Slowly accelerating free stream velocity
Slowly decelerating free stream velocity
Nondimensional distance (distance divided by diameter) around the surface of the cylinder from the forward stagnation point
Angle from forward stagnation point of cylinder
Kinematic viscosity
Density
Separation angle from forward stagnation point

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#### ABSTRACT

All available information on the location of separation on a circular cylinder in crossflow as a function of Reynolds number (from "creeping" flow to "transcritical" flow) has been summarized. The results of an experiment by the author in the "transition" (or "supercritical") flow regime are included. The various theoretical and experimental results are discussed and compared. Areas needing additional theoretical and experimental work are pointed out.

### ADMINISTRATIVE INFORMATION

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#### INTRODUCTION

A literature survey on the incompressible, viscous flow around a right circular cylinder reveals that experimental information on the location of flow separation is sparse and not well organized. One prominent investigator feels that it would be both valuable and fairly easy to measure the position of separation as a function of Reynolds number over the whole shedding range.<sup>1</sup>

There is, however, much experimental data on the average pressure distribution around a cylinder from which separation information may be obtained. These data, other experimental and theoretical data from the literature, and the results of an NSRDC experiment treat separation angle as a function of Reynolds number, from a very small Reynolds number to the transcritical flow regime. Reynolds number ranges that need additional experimental and theoretical information are pointed out in the report.

<sup>1</sup>References are listed on page 22.

#### EXPERIMENTAL RESULTS

#### RESULTS FROM EXISTING LITERATURE

Three different approaches have been used to determine experimentally the angle of separation on a circular cylinder in crossflow. Many investigators<sup>2-13</sup> have determined the average pressure distribution on the surface of a cylinder. From these distributions the approximate average separation angle was determined by noting the inflection point aft of the first minimum pressure point. These data are presented in Table 1. According to Goldstein<sup>14</sup> (see pp. 421-427), this inflection point in the pressure distribution coincides with a minimum in shear stress on the surface which indicates the boundary layer has separated from the surface. The maximum possible error in determining inflection points by this method depends on how clearly defined the points are. The range of confidence that this author has in his determination of the points is as much as ±5 deg in some cases and less than ±1 deg for others. For completeness, this range of confidence in each reading is included in the tables and figures.

A few values for the separation angle have been determined by flow visualization using dye in water.<sup>15,16</sup> These results are also listed in Table 1. More accurate measurements (also listed in Table 1) have been made by determining the minimum shear point (or points) on the cylinder aft of the front stagnation point either by a surface tube<sup>3,17</sup> or by hot films.<sup>18</sup> The latter method provides data on the separation angle accurate to within  $\pm 1$  deg. It is felt that this is the easiest and most accurate method for determining separation angles. This method was also used by the author for the experimental work discussed in the next section.

### EXPERIMENTS PERFORMED BY THE AUTHOR

The high speed basin and Carriage 5 at NSRDC were used for the experiments. The pitch-heave oscillator<sup>19</sup> mounted on Carriage 5 was used to support a smooth circular cylinder, 1 ft in diameter and 6 ft long, horizontally at a depth of 4 ft. The two large struts that supported each end of the cylinder were flat on the inside to ensure two-dimensional flow across most of the cylinder. While the carriage was moving, the pitch-heave oscillator was capable of slowly rotating the cylinder 6 deg down and

10 deg up from its zero position. From the Cahn data,<sup>18</sup> all separation angles would be between 75 and 85 deg for Reynolds numbers between 3 x  $10^4$ and 3 x  $10^5$ , where Reynolds number is defined as free stream velocity times the diameter over the kinematic viscosity. Hot film gages were placed spanwise along the cylinder at an angle of 78 deg to allow movement of the gages from 72 to 88 deg to sufficiently cover the separation angles reported by Cahn.<sup>18</sup>

The type of hot film anemometer used on the test was the end-mounted cylindrical type obtained from Lintronic Lab, Silver Spring, Maryland. The gage is basically two thin wires set parallel along the axis in a glass cylinder with a thin platinum wire mounted on the end of the cylinder across the ends of the two wires. This glass cylinder was then mounted in the end of a stainless steel tube 0.095 in. in diameter and 1 1/8 in. long. The gages were mounted in the test cylinder with the end of the gage flush with the surface of the cylinder. The gage subtended an angle of less than 1 deg of the surface of the test cylinder. The gage resistance was between 10 and 15 ohm. A resistor of about 85 to 90 ohm was connected in series with the gage to form the active arm of a 100 ohm bridge. The bridge was powered and balanced by an ENDEVCO constant current signal conditioning unit.

The gages operate on the principle of a change in resistance due to temperature change. The heat transfer of the  $I^2R$  heat generation in the gage is mostly transferred to the water. This heat transfer process to the water is very much dependent upon the flow over the hot film. Thus, as the flow changes, the heat transfer changes, changing the operating temperature of the gage. The changes in resistance due to the temperature change result is a resistance imbalance in the bridge which changes the voltage output.

A rough calibration of the gages was done by inserting them into a pipe in which water was being displaced by a piston. The results showed that some of the gages were as much as twice as sensitive as others. However, this fact caused no difficulty since it had been planned to use these gages for qualitative data only.

The steel test cylinder had a 6-in. long aluminum test section in the middle. The test section was separated from the rest of the cylinder by less than 0.015 in. on the port side and 0.007 in. on the starboard

side. These slight discontinuities and the slightly different surface (aluminum instead of steel) seemed to somewhat isolate the two sides of the test cylinder for some of the results. Gages H3 and H5 were located 18 and 12 in. from the center of the test cylinder on the port side and Gages H10 and H11 were located 15 and 19 in. from the center of the starboard side. Other gages were mounted on the cylinder also, but only these four were operational for the whole test. Thus, data from only these four gages is presented here.

Experiments were first conducted in a manner similar to Reference 18, i.e., first establishing a steady carriage velocity and then rotating the cylinder slowly so that the gages would be rotated from 72 to 88 deg. It was found that the method was unsuited for carriage operation (although not for wind tunnel operation) since the run time was limited by the length of the basin, especially for higher velocities. It was suggested by Mr. H. D. Harper of the staff that a more appropriate method would be to hold the angle fixed and vary the velocity. Significant changes in the flow pattern for the fixed geometry would then be easily detected. This turned out to be a much easier method. As the velocity was slowly increased or decreased, the velocity at which the separation point passed by the gage could be easily determined. Figure 1 shows a case when the velocity was increased so that the gages were first in the wake, showing oscillating eddies, and then in the stream ahead of the wake. Results for separation angle versus Reynolds numbers for this method are listed in Table 2 and shown in Figure 2. An interesting result is the obvious difference in the separation velocity for the given angle depending on whether the flow is slowly accelerating or decelerating. The separation velocity appears to be about a tenth of a knot lower for decelerating flow than for accelerating flow. Also the amount of scatter in the accelerating flow data is much greater. A general result of the data is that separation angle increases significantly with Reynolds number in the Reynolds number range from about 2 x  $10^5$ to  $3 \times 10^5$ .

#### SUMMARY

Data listed in Table 2 for slowly decelerating flow for Gage H10 is combined with all of the data listed in Table 1 and shown in graphical form

in Figure 3. From this graph, together with discussions from the various references listed in Table 1, some general trends may be established. For very small Reynolds numbers (below about 5-10) the flow is symmetrical around the cylinder with no separation. Separation begins near the rear stagnation point at a Reynolds number of about 5-10. Two small vortices occur symmetrically in the separated region. As the Reynolds number is increased these vortices grow but remain symmetrical to the stagnation streamline and the separation point moves toward the front of the cylinder as shown in Figure 3. At a Reynolds number of about 40, the vortices start to be shed from the cylinder in an asymmetrical pattern. Thus, the separation angle oscillates around the cylinder as the vortices are shed alternately from one side to the other. The average separation angle only is considered in Figure 3. It seems as though the average separation angle changes significantly whenever the vortices have begun to shed. Figure 3 shows a jump of about 30 deg in separation angle near a Reynolds number of 40. However, since this trend is observed from just a few data points, more data should be taken in this Reynolds number range to determine if there is any continuous transition. Up to Reynolds numbers of about 150-300, the boundary layer and the shed vortices are laminar. Above this Reynolds number the boundary layer remains laminar but the separated flow becomes turbulent.

As seen in Figure 3, there seems to be little effect on the separation angle due to separated flow becoming turbulent. This laminar separation with turbulent vortices persists until the critical Reynolds number (somewhere between  $3 \times 10^4$  and  $3 \times 10^5$ ) is reached. The regime of flow below this Reynolds number is known as the subcritical regime. In this regime, the separation angle continually decreases with increasing Reynolds number as shown in Figure 3. It appears that at a Reynolds number of  $10^3$ to  $10^4$  the separation angle has reached 90 deg, or the point of maximum thickness of the cylinder.

The "critical" Reynolds number, which marks the beginning of the transition or supercritical regimes, is somewhere between  $3 \times 10^4$  and  $3 \times 10^5$  depending on surface roughness, turbulence in the free stream, and vibrations of the cylinder. In this regime the separation angle changes from less than 90 deg to larger than 90 deg. However, due to the differences

of "critical" Reynolds number because of different experimental setups and techniques, the relationship between separation angle and Reynolds number is obscured in Figure 3. Replotting some selected transition regime data that seem to have approximately the same beginning point ("critical" Reynolds number), one may clearly see the effect during transition. This has been done in Figure 4 for data from References 6, 18, and the present data. The data indicate a continuous decrease in separation angle with increasing Reynolds number in the transition regime. Just before the transcritical regime, which begins somewhere between  $R_n = 10^6$  and  $3.5 \times 10^6$ , a rapid but *continuous* increase in the separation angle is seem. The angle increases to above 90 deg but below about 100 deg.

In the Reynolds number range between  $10^5$  and  $10^6$ , laminar separation occurs, but the turbulent separated flow reattaches to the cylinder and finally turbulent separation occurs. In this regime two separation angles may be found. The laminar separation occurs between 90-100 deg and the final turbulent separation between about 125-145 deg as shown in Figure 3.

In the transcritical regime (Reynolds numbers greater than about  $10^6$ ), the boundary layer becomes turbulent before separation. In this regime the separation angle appears to move forward again with increasing Reynolds number to about 100 deg at a Reynolds number of  $10^7$  as shown in Figure 3.

### THEORETICAL RESULTS

The viscous flow past a circular cylinder has been solved for small Reynolds numbers (see Article 343, Reference 20). For small Reynolds numbers, the inertia forces are small with respect to the viscous forces. The method of solution is to approximate the Navier-Stokes equations by either neglecting inertia terms or taking them partially into account after the manner of Oseen. The former method is considered a good approximation for  $R_n < 1$  and the latter is considered good up to about  $R_n = 5$  (Reference 21). The results of these methods yield a symmetrical wake with no separation.

For larger Reynolds numbers the inertia terms must be retained and the Navier-Stokes equations are either solved using "boundary layer theory" or a numerical integration of the full Navier-Stokes equations.

### LAMINAR BOUNDARY LAYER METHODS

From boundary layer theory, the flow field about a solid boundary is divided into that of a thin layer next to the body surface where viscous forces are very important and that away from the surface for which the viscous forces are not as important and may be neglected. In the former area, the simplified Navier-Stokes equations, known as "Prandt1 boundary layer equations" are used to describe the flow. These equations are derived by assuming a very large Reynolds number and a very thin boundary layer thickness with respect to body dimensions. It turns out that the pressure across the boundary layer remains practically constant. The method of solution requires that the pressure along the boundary layer be known. Since the boundary layer is very thin, the pressure at the outer edge of the boundary layer may be calculated using potential theory. Also experimental data may be used for the pressure distribution. The point of separation is then defined as the point at which the velocity gradient normal to the surface becomes zero. This is also the point for zero shear on the surface.

The velocity distribution around a circular cylinder from potential flow may be written in terms of X, the nondimensional distance along the surface of the cylinder from the forward stagnation point.

$$U(X) = 2 U_{m} \sin X$$

This velocity distribution may be expanded in a power series (referred to as a Blasius Series) in terms of X. Using Bernoulli's equation, the pressure gradient along the boundary layer is found to be

$$\frac{\mathrm{d}p}{\mathrm{d}X} = -\rho U \frac{\mathrm{d}U}{\mathrm{d}X}$$

where  $\rho$  is density.

From the boundary layer equations and a step-by-step iterative procedure from the front stagnation point, the separation angle is found to be 108.8 deg and 109.6 deg from the forward stagnation point for the Blasius series including terms up to  $X^7$  and  $X^9$ , respectively.<sup>22</sup> By comparing these values for separation angle with the experimental results, it is seen that

the Blasius results are too low for the symmetric vortices regime  $(3.5 \le R_n \le 40)$  and much too high for subcritical Reynolds numbers above 40 where there are asymmetric vortices. In reality the pressure distribution for these Reynolds numbers is much different from the potential flow distribution. The transcritical pressure distribution is much closer to the potential distribution so that one would expect a better agreement with transcritical flow. This is seen to be the case as shown in Figure 5.

 $Hiemenz^2$  experimentally measured the pressure distribution for a given Reynolds number and assumed a Blasius series of three terms in powers of X to represent this distribution. The separation angle using this distribution is found to be 82 deg from the calculations compared with his experimental measurement of 81 deg. This semi-empirical method is a considerable improvement over the original Blasius solution. Whereas the Blasius solution indicates that the separation angle is greater than 90 deg, or aft of the maximum thickness section of the cylinder, for any Reynolds number, the Hiemenz solution indicates angles of less than 90 deg for the particular Reynolds number of  $1.85 \times 10^4$ . It is seen in Figure 5 that this result is much more realistic for subcritical flow. Refinements of the Hiemenz solution have been made by other authors  $23^{-29}$  and have been summarized by Cahn.<sup>18</sup> The results, in general, give slightly smaller values for the separation angle than did the Hiemenz solution for the same conditions. Smith and Clutter<sup>27</sup> found a separation angle of 80.0 deg and Curl and Skan<sup>26</sup> about 78 deg for the particular Reynolds number of  $1.85 \times 10^4$ .

Howarth<sup>30</sup> repeated the Hiemenz calculations for the pressure distribution in transition flow regime at a Reynolds number of  $2.12 \times 10^5$  measured by Fage and Faulkner<sup>3</sup> and at a Reynolds number of  $6.7 \times 10^5$  measured by Flachsbart.<sup>4</sup> The results were 116 deg for the former and 117 deg for the latter. These results are seen to be more reasonably expected for transcritical flow than for the transition regime.

An approximate solution based on the Blasius method was developed by Pohlhausen<sup>31</sup> to simplify the calculations. The separation angle for a potential velocity distribution was found to be 109.5 deg compared with the exact value of 108.8 deg calculated by Blasius. Using the Hiemenz experimental pressure distribution, Pohlhausen found the separation angle

to be 81.5 deg compared with a Hiemenz value of 82 deg. A more detailed review of these methods may be found in Chapter 9 of Reference 14 and Chapters 9 and 12 of Reference 21.

Ujihara<sup>32</sup> has used the experimental results from the boundary layer region together with the boundary layer equations to develop a semiempirical "Generalized Kutta Condition." This condition determines the time rate of vorticity transport from the shear layer region, and the locations on the surface from which this vorticity is released. Using this information he considers the flow around the cylinder potential flow and feeds in the appropriate vorticity in order to examine how this vorticity is distributed in the wake area. The circular cylinder is represented by a source-sink doublet in uniform flow. Vorticity is fed into the flow field at the first pressure minimum aft of the forward stagnation point on both sides of the cylinder. The magnitude of the vorticity transport is equal to half the square of the local tangential velocity at the feeding points. The normal flow at the surface from each discrete vortex fed into the flow is nulled by an image vortex inside the cylinder. A numerical solution is obtained by finite difference in time. The initial flow conditions are considered to be that for steady potential flow around a cylinder in a uniform stream with some small initial asymmetry to perturb the flow symmetry. After a steady flow condition is reached, the average pressure distribution is obtained. From this distribution the separation angle is found to be 90  $\pm$  5 deg for a Reynolds number of 200. This value agrees well with the experimental results shown in Figure 5.

### NUMERICAL SOLUTION OF THE NAVIER-STOKES EQUATIONS

Numerical solutions of the viscous flow around a circular cylinder have been obtained for discrete Reynolds numbers. Thom<sup>5</sup> and Kawaguti<sup>33</sup> have obtained steady solutions and Payne,<sup>34</sup> Trulio et al,<sup>35</sup> and Thoman and Szewczyk<sup>36</sup> have obtained unsteady solutions.

Thom<sup>5</sup> considered the flow over the upper half of a circular cylinder for a Reynolds number of 20. Thus, the resulting solution is for flow symmetrical to the zero streamline. This symmetry is reasonable for Reynolds numbers below about 40 where the flow has been shown by experiments to be symmetrical. Above this Reynolds number alternate shedding of vortices occur and the whole flow field must be considered. The Thom grid was a network of potential flow streamlines and equipotential lines. He applied numerical techniques to the steady vorticity transport equations (a form of the Navier-Stokes equations) in which the stream function and vorticity are the independent variables. He initially assumed values for these variables at each corner of the grid quadrilaterals and evaluated the values at the centers of each quadrilateral. He then found new values at the corners. Repeating this procedure over and over, the field eventually converged. He then determined an average pressure distribution from which this author determined the separation angle to be about 122 deg by noting the inflection point. It is seen in Figure 5 that this value agrees well with symmetrical experimental values. Kawaguti<sup>33</sup> obtained a solution for symmetrical, steady flow around a circular cylinder at a Reynolds number of 40. The Kawaguti grid was comprised of  $\Theta$ -constant lines and 1/r-constant lines. Using a numerical representation of the steady vorticity transport equation, he proceeded from assumed initial values for vorticity and stream function using a method similar to Thom<sup>5</sup> until the flow parameters converged. For a Reynolds number of 40, he found a separation angle (zero vorticity on the surface of the cylinder) of 127.8 deg. This value of separation agrees well for the symmetrical experimental results shown in Figure 5.

Payne<sup>34</sup> obtained a time-dependent solution for the flow around the upper half of a circular cylinder (i.e., symmetric case) for Reynolds numbers of 40 and 100. He numerically integrated the vorticity transport equation using central difference formulae for the space derivatives and a forward difference formula for the time derivatives. The mesh was comprised of  $\Theta$ -constant lines and log r-constant lines. The flow was impulsively started at time equal to zero. For a time of 6 (unit time being the time necessary for the fluid at infinity to move a distance equal to the radius of the cylinder) the separation angles (zero streamlines) were found to be 140 deg and 134 deg for Reynolds numbers of 40 and 100, respectively. These results appear to be too high to be realistic.

Trulio et al<sup>35</sup> obtained the time-dependent compressible flow around a circular cylinder for discrete Reynolds numbers from 100 to 5000 and a Mach number of 0.2. They considered both symmetric and alternating shedding cases. The Navier-Stokes equations were used to govern the flow

of the fluid and a polytropic gas equation of state was used for the fluid pressure. Three different fixed grids were used. The meshes were comprised of quadrilaterals that were rectangular away from the cylinder and similar to potential flow streamlines and equipotential lines near the cylinder. A finite difference scheme was chosen that ensured conservation of total energy of the system. The exact scheme is not reported but earlier work by the authors is referenced. The initial conditions were impulsive and in the asymmetric case, the flow was perturbed by slightly flattening the cylinder on the top. Most of the data presented in the report are graphic representations of the flow field using small arrows to depict the magnitude and direction of the velocity. Only the fine grid yields good information on the near wake. Using this grid, one symmetric study was reported for a Reynolds number of 10<sup>3</sup>. For this case a separation angle of 108 ± 2 deg may be determined. The flow field, however, has not yet come to a steady rate. The time from the initial impulsive flow is equivalent to the time necessary for a free stream particle to move 1.25 cylinder diameters. Using the medium grid, only a very rough approximation of 122 ± 5 deg may be made for the separation angle for alternate shedding for a Reynolds number of  $10^2$ . A free stream particle has traveled 17.1 diameters for this case.

Thoman and Szewczyk<sup>36</sup> obtained the alternate vortex shedding flow around a circular cylinder for discrete Reynolds numbers from 1 to  $10^6$ using finite difference techniques on the vorticity transport equations. The grids were comprised of potential flow streamlines and equipotential lines. Two different size grids were used. The flow was impulsively started and the separation angle was determined after several time steps (enough to obtain steady periodic results) by detecting the location of minimum shear on the surface of the cylinder aft of the forward stagnation point. The separation angles for Reynolds numbers of 30, 200, 4 x  $10^4$ , and 3 x  $10^5$  were found to be 134 deg, 116 deg, 84 deg, and 80 deg, respectively.

In general, Figure 5 shows that the separation angles determined by integrating the unsteady Navier-Stokes equations (Payne,<sup>34</sup> Trulio,<sup>35</sup> Thoman and Szewczyk<sup>36</sup>) agree with the symmetric experimental values below a Reynolds number of about 40 (except for Payne<sup>34</sup> which are too high),

but are much higher for Reynolds numbers between 40 and about  $10^4$ . Above about  $10^4$  the results concur with the lower bound of the experimental results for the subcritical regime.

### SUMMARY

Both for simplicity and accuracy, hot films is the best technique available to determine the location of separation on a circular cylinder. In the subcritical and transition regimes of flow the technique is far superior, and it should be no worse than other techniques in the transcritical regime. The limited circumferential range of the hot films reported here gave separation results for only a limited Reynolds number range. It would be well to repeat the experiment with more circumferential range to increase the range of Reynolds numbers. It would be well to conduct experiments in all ranges of Reynolds numbers using this technique to supplement data in this report.

The new data presented in this report show that in the transition regime just before the transcritical, there is a rapid but continuous increase in the separation angle. The separation angle also demonstrates a hysteresis characteristic. As the Reynolds number (velocity) is slowly increased, the separation angle increases. However, if the Reynolds number is slowly decreased, the separation angle does not increase until the Reynolds is reduced about 10 percent. It is not known whether this hysteresis effect occurs in other Reynolds number ranges.

More experimental work is needed for Reynolds numbers around 40 to determine whether there is a continuous transition from two fixed vortices to alternate shedding, or whether the separation angle "jumps" 30 deg.

For Reynolds numbers below about 40 where the vortices behind the cylinder are either symmetric or nonexistent, the results for separation angle obtained from the steady Navier-Stokes equations (see Thom<sup>5</sup> and Kawaguti<sup>33</sup>) give good agreement with experimental results.

For a Reynolds number of 200, the semi-empirical theory of Ujihara<sup>32</sup> agrees well with experimental results. This is the only theoretical result that agrees with experimental results in the subcritical regime for  $40 < R_n < 10^4$ . This type of solution should be attempted at other Reynolds numbers, say  $10^2$ ,  $10^3$ , and  $10^4$ , if practical. Solutions in the Reynolds

number range using the unsteady Navier-Stokes equations (Payne,<sup>34</sup> Trulio,<sup>35</sup> Thoman and Szewczyk<sup>36</sup>) give larger separation angles than experiments indicate.

In the subcritical regime for  $R_n > 10^4$ , the solutions using the unsteady Navier-Stokes equations agree well with experiments. Also, the Hiemenz<sup>2</sup> solution using the experimental pressure distribution in the Blasius theory<sup>22</sup> yields good results for  $R_e = 1.85 \times 10^4$ . This semi-empirical technique should be tried for smaller Reynolds numbers in the subcritical regime.

The Hiemenz-type solutions have been tried by Howarth<sup>30</sup> for the transition regime. The results are extremely high; they agree better with the experimental results for the transcritical regime.

### ACKNOWLEDGMENTS

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Figure 1 - Sanborn Record Showing Hot Film Outputs as Separation Point Moves around the Cylinder



Figure 2 - Separation Angle versus Reynolds Number for Experiments by Author



Figure 3 - Summary of All Experimental Data for Separation Angle versus Reynolds Number



Figure 4 - Selected Data Showing Separation Angle versus Reynolds Number in the Transition Regime



# TABLE 1

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# Summary of Experimental Results from Existing Literature

Investigator and Reference	Reynolds Number R <sub>n</sub>	Separation Angle <sup>O</sup> s	Mach Number M	Fluid Media	Induced Turbulence
RESULTS FROM PRESSURE DA	ATA:		•••••		
Hiemenz <sup>2</sup>	$1.85 \times 10^4$	81		Air	No
	$2.25 \times 10^4$	81		Air	No
Fage and Falkner <sup>3</sup>	$0.60 \times 10^5$	82 ± 2		Air	Yes
Ū	0.60 x 10 <sup>5</sup>	82 ± 2		Air	No
	0.83 x 10 <sup>5</sup>	82 ± 2		Air	No
	1.06 x 10 <sup>5</sup>	82 ± 2		Air	No
Flachsbart <sup>4</sup>	6.7 x 10 <sup>5</sup>	96 ± 2		Air	No
	1.9 x 10 <sup>5</sup>	87 ± 1		Air	No
Thom <sup>5</sup>	3.5	136 ± 5		0i1	No
	11.2	131 ± 5		0i1	
	10.5	130 ± 5		0i1	
1	36	107 ± 5		0i1	
	45	98 ± 5		Water	
	67	98 ± 5		Water	
	73	98 ± 5		Water	†
	174	98 ± 5		Water	No
Bursall and Loftin <sup>6</sup>	$2.00 \times 10^5$	76 ± 2			No
	2.45 x 10 <sup>5</sup>	75 ± 2			
	$3.00 \times 10^{5}$	78 ± 2			
	$3.50 \times 10^{5}$	78 ± 2			
	3.77 x 10 <sup>5</sup>	98 ± 2			
	4.07 x 10 <sup>5</sup>	96 ± 2			
	4.54 x 10 <sup>5</sup>	92 ± 1			
	$5.96 \times 10^{-5}$	97 ± 1			No
	5.96 x 10°	100 ± 5			Yes
Fage <sup>7</sup>	3.3 x 10 <sup>5</sup>	96.4		Air	No
Gowen and Perkins <sup>8</sup>	3.14 x 10 <sup>5</sup>	74 ± 2	0.05	Air	No
	$4.26 \times 10^{5}$	76 ± 2	0.06-0.07		
	0.51 x 10 <sup>5</sup>	86 ± 2	0.3		
	0.85 x 10 <sup>5</sup>	79 ± 2	0.3		
	Q.77 x 10 <sup>5</sup>	86 ± 3	0.5		
	1.29 x 10 <sup>5</sup>	80 ± 3	0.5		
	0.88 x 10 <sup>5</sup>	92 ± 3	0.6		
	$1.46 \times 10^{-5}$	89 ± 3	0.6		
	0.95 x 10 <sup>3</sup>	94 ± 3	0.7	•	
	1.57 x 10°	93 ± 3	0.7	Air	No
Roshko <sup>9</sup>	1.45 x 10 <sup>5</sup>	80 ± 1		Air	No
Ŕoshko <sup>10</sup>	8.4 x 10 <sup>6</sup>	95 - 103		Air	No

# . Table 1 (Continued)

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Investigator and Reference	Reynolds Number R <sub>n</sub>	Separation Angle <sup>O</sup> s	Mach Number M	Fluid Media	Induced Turbulence
Schiller and Linke <sup>11</sup>	2800	87 ± 3			
	5000	87 ± 3			
	9900	90 ± 4	l '		
	$2.77 \times 10^4$	94 ± 4			
	$4.07 \times 10^4$	94 ± 4		. ,	
Schwabe <sup>12</sup>	285	90 ± 2			
	625	92 ± 2			
Thom <sup>13</sup>	4.6 x 10 <sup>5</sup>	75 ± 2		Air	No
	1.35 x 10 <sup>6</sup>	78 ± 2		Air	No
RESULTS FROM FLOW VISU	ALIZATION:	· · · · · · · · · · · · · · · · · · ·		A	
Mattingly <sup>15</sup>	1.5 x 10 <sup>4</sup>	83.2- 87.4 (fwd most) 90.0-103.6 (aft most)		Water	No
	6.0 x 10 <sup>4</sup>	85.1-88.4		Water	No
Taneda <sup>16</sup>	40	127	:	Water	No
RESULTS FROM SHEAR DATA	A:	······································			
Fage and Falkner <sup>3</sup>	2.12 x 10 <sup>5</sup>	130		Air	No
	1.66 x 10 <sup>5</sup>	139		1	No
	1.06 x 10 <sup>5</sup>	78.5			No
	$1.68 \times 10^{5}$	137			Yes
	1.08 x 10 <sup>5</sup>	92.5, 95, 124.5		Air	Yes
Cahn <sup>18</sup>	2.7 x 10 <sup>4</sup>	85		Air	Yes
	$8.4 \times 10^4$	80.5			
	9.3 x $10^{4}$	79.5			
	$1.2 \times 10^{5}$	79			
	$1.3 \times 10^{5}$	77.5			
	1.45 x 10 <sup>b</sup>	77			
	1.55 x 10 <sup>5</sup>	76			
	1.65 x 10 <sup>5</sup>	75.5		] ]	+
	$1.8 \times 10^{3}$	75			Yes
	2.4 x 10 <sup>-</sup>	82		ļ	No 1
	8.5 x 10 <sup>+</sup>	79.5			
	1.2 x 10 <sup>3</sup>	77.5			
	1.5 x 10 <sup>5</sup>	<sup>76</sup> .			
	$1.75 \times 10^{3}$	75.5	.		
	1.9 x 10 <sup>3</sup>	75.5		+	•
· ·	2.0-2.7 x 10 <sup>3</sup>	75 ± 0.5	1	j Air	No

. .

Table 1 (Continued)

Investigator and Reference	Reynolds Number R <sub>n</sub>	Separation Angle <sup>O</sup> s	Mach Number M	Fluid Media	Induced Turbulence
Achenbach <sup>17</sup>	6 x 10 <sup>4</sup>	81	< 0.1	Air	No
	9 x 10 <sup>4</sup>	78			
	10 <sup>4</sup>	78			
	1.25 x 10 <sup>5</sup>	76			
	$1.4 \times 10^5$	73			
	$1.45 \times 10^5$	79			
	1.8 x 10 <sup>5</sup>	83			
	$2.0 \times 10^5$	95 ·			
	$2.2 \times 10^{5}$ 2.3 x 10 <sup>5</sup>	85, 89, 92, 94			
	$2.6 \times 10^5$	89, 91, 92, 95, 98			
	3 x 10 <sup>5</sup>	125			
	3.3 x 10 <sup>5</sup>	136			
	$4.6 \times 10^5$	138			
	5 x 10 <sup>5</sup>	141			
	5.8 x 10 <sup>5</sup>	139			
	$7.4 \times 10^{5}$	136			
	$8.6 \times 10^5$	141, 143			
	10 <sup>6</sup>	135			
	$1.3 \times 10^6$	134			
	$1.6 \times 10^6$	122, 140			
	$2 \times 10^{6}$	117			
	$2.3 \times 10^6$	123			
	$2.9 \times 10^6$	122			
	$3.0 \times 10^6$	115			
	$3.6 \times 10^6$	115			
	4.5 x 10 <sup>6</sup>	112	< 0.1	Air	No

	-
TABLE	2

Experimental Data of Author Reynolds Numbers\* x  $10^{-5}$ Separation Gage H10 Gage H3 Gage H11 Gage H5 Angle + U\_t 0**°**† U<u></u>™ U‴t 1°n U‴≜ U<sub>∞</sub>† U‴† 72.6 2.79 2.47 2.79 2.47 2.79 2.60 2.79 2.62 74.3 2.60 3.01 2.70 3.01 2.60 2.94 2.70 2.94 2.94 2.96 2.53 2.70 75.1 2.53 3.21 3.21 2.79 76.0 2.87 --2.87 --3.18 --3.18 --78.0 2.63 2.50 2.63 2.50 2.94 2.74 2.94 2.74 78.0 2.79 --2.79 --2.80 --2.80 --80.0 3.17 2.45 3.17 2.45 3.17 2.87 3.17 2.87 82.0 3.11 2.62 3.11 2.62 2.87 2.82 2.87 2.82 83.9 3.01 2.67 3.01 2.67 3.04 2.84 3.04 2.84 86.0 3.07 3.OŻ 2.91 2.84 2.91 2.84 2.79 2.79 88.0 3.21 2.62 3.21 2.87 2:97 2.94 2.97 2.91 \*Fluid media = water, no induced turbulence.

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# TABLE 3

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## Summary of Theoretical Results

Reference	Reynolds Number <sup>R</sup> n	Separation Angle <sup>O</sup> s deg	Approach
Blasius <sup>22</sup>	Not specified	108.8	Boundary layer equations and potential flow pressure dis-
Blasius <sup>22</sup>	Not specified	109.6	tribution (Power series to X') Boundary layer equations and potential flow pressure dis-
Pohlhausen <sup>31</sup>	Not specified	109.5	Tribution (Power series to X <sup>-</sup> ) Approximate Blasius boundary layer equations and potential flow pressure distribution
Hiemenz <sup>2</sup>	1.85 x 10 <sup>4</sup>	82	Blasius boundary layer equa- tions and experimental pressure distribution
Pohlhausen <sup>31</sup>	1.85 x 10 <sup>4</sup>	81.5	Approximate Blasius boundary layer equations and experi- mental pressure distribution
Howarth <sup>30</sup>	2.12 x 10 <sup>5</sup>	116	Hiemenz solution
Howarth <sup>30</sup>	6.7 x 10 <sup>5</sup>	117	Hiemenz solution
Ujihara <sup>31</sup>	200	90 ± 5	Numerical solution using potential theory and generalized Kutta condition
Thom <sup>5</sup>	20	122	Numerical solution using steady vorticity equations
Kawaguti <sup>33</sup>	40	127.8	Numerical solution using steady vorticity equations
Payne <sup>34</sup>	40 100	140 134	Numerical solution using unsteady vorticity equations
Trulio et al. <sup>35</sup>	100 1000	122 ± 5 108 ± 2	Numerical solution using unsteady vorticity equations
Thoman and Szewczyk <sup>36</sup>	30 200	134 116	Numerical solution using unsteady vorticity equations
	$4 \times 10^4$	84	
	3 x 10°	80	L

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Table 1 (Continued)

Investigator and Reference	Reynolds Number <sup>R</sup> n	Separation Angle <sup>O</sup> s	Mach Number M	Mach Fluid Ind Number Media Turbu M	
Achenhach <sup>17</sup>	6 x 10 <sup>4</sup>	81	< 0.1	Air	No
Achenbach	9 x 10 <sup>4</sup>	78			Ĩ
	104	78			
	$1.25 \times 10^5$	76			
	$1.4 \times 10^5$	73			
	$1.45 \times 10^5$	79			
	$1.8 \times 10^5$	83			
	$2.0 \times 10^5$	95			
	$2.2 \times 10^{5}$ 2.3 x 10 <sup>5</sup>	85, 89, 92, 94			
	2.6 x 10 <sup>5</sup>	89, 91, 92, 95, 98			
	3 x 10 <sup>5</sup>	125			
	$3.3 \times 10^5$	136			
	4.6 x $10^5$	138			
	5 x 10 <sup>5</sup>	141			
	5.8 x 10 <sup>5</sup>	139			
	$7.4 \times 10^5$	136			
	$8.6 \times 10^5$	141, 143			
	10 <sup>6</sup>	135			
	1.3 x 10 <sup>6</sup>	134			
	$1.6 \times 10^{6}$	122, 140			
	2 x 10 <sup>6</sup>	117			
	$2.3 \times 10^6$	123			
	$2.9 \times 10^{6}$	122			
	$3.0 \times 10^6$	115			
	$3.6 \times 10^6$	115			
	$4.5 \times 10^6$	112	< 0.1	Air	No

TABLE 2	2
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Experimental Data of Author

		Reynolds Numbers* x 10 <sup>-5</sup>						
Separation	Gage H3		Gag	e H5	Gage	н10	Gage	H11
Angre +	۲ <sub>س</sub> ۲	U <b>_</b> +	U†	٩	۲ <sub>س</sub> ۲	٦°Å	U <sub>∞</sub> †	U‴+
72.6	2.79	2.47	2.79	2.47	2.79	2.60	2.79	2.62
74.3	3.01	2.60	3.01	2.60	2.94	2.70	2.94	2.70
75.1	2.96	2.53	2.94	2.53	3.21	2.70	3.21	2.79
76.0	2.87		2.87		3.18		3.18	
78.0	2.63	2.50	2.63	2.50	2.94	2.74	2.94	2.74
78.0	2.79		2.79		2.80		2.80	
80.0	3.17	2.45	3.17	2.45	3.17	2.87	3.17	2.87
82.0	3.11	2.62	3.11	2.62	2.87	2.82	2.87	2.82
83.9	3.01	2.67	3.01	2.67	3.04	2.84	3.04	2.84
86.0	3.07	2.79	3.07	2.79	2.91	2.84	2.91	2.84
88.0	3.21	2.62	3.21	2.87	2.97	2.94	2.97	2.91

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14 KEY WORDS	LINI	K A	LIN	к 8	LIN	кс
	ROLE	wт	ROLE	ΨT	ROLE	WΤ
Separation						
Circular Cylinder						
Viscous Flow						
Turbulent Flow						
Vortex Shedding						
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