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Naval Ship Research and Development Center Washington, D.C. 20007

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CENTER REPORT COVER NDW-NSRDL(A) 3960/172 (9/70)

THE CORRELATION BETWEEN HEAT AND MOMENTUM TRANSFER FOR SOLUTIONS OF DRAG-REDUCING AGENTS

By R. G. Howard and D. M. McCrory

ABSTRACT

Experimental friction factor and heat transfer data from turbulent tube flow of Polyox WSR 301 are correlated through the use of a new method. The Nusselt number is derived for tube flow of drag-reducing solutions in general. The Nusselt number is shown to be a function of Reynolds number, friction factor, and solution properties. This analytical expression for the Nusselt number is compared for accuracy with experimental results.

Studies of relaxation time and refractive index of Polyox are reported.

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ADMINISTRATIVE INFORMATION

This investigation was carried out as part of the Independent Exploratory Development Program under Task Area ZFXX 412 00, Work Unit 1-722-162. This work was carried out under the guidance of L. F. Marcous, Head, Piping Systems Branch.

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NOMENCLATURE

A = 2.5 = 1/Prandtl's mixing constant $B = 5.5 = u^+$ intercept of $u^+ = A \ln y^+ + B$ $B_1 = \sqrt{\frac{2}{f}} + \frac{3A}{2} - A \ln y_c^+$ $C = qw D/k Re \sqrt{f/2}$, ° F C_a = Friction factor constant in table 1 C = Polyox concentration, ppm C_p = Fluid specific heat, Btu/lb ° F D = Inside tube diameter, feet $f = \frac{2^{T} w}{\alpha V^{2}}$, Friction factor h = Convection heat transfer coefficient, Btu/hr ° F ft² i = Friction factor constant in table 1 $I_1 = See equation (21)$ $I_2 = See equation (22)$ $I_3 = See equation (23)$ $I_4 = See equation (24)$ $I_5 = See equation (B-3)$ Report 7-472 vii

 $I_6 = See equation (C-9)$ $I_7 = See equation (C-10)$ $I_o = See equation (C-11)$ I_{o} = See equation (C-12) $I_{10} = See equation (C-13)$ $I_{11} = See equation (C-14)$ K = Boltzmann constant, 1/° F k = Fluid thermal conductivity, Btu/hr ft ° F l* = Length parameter dependent on Polymer species = Polymer molecular weight, per mole М = Number of rectangles being summed by numerical integration m = Avogadro number, molecules/slug-mole Ν n = Index of summation Nu = hD/k, Nussult number = Polymer species Ρ Pr = $\rho v Cp/k$, Prandtl number

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$$\begin{array}{l} q_w = \text{Heat transfer at the tube wall, Btu/hr ft}^2 \\ q_y = \text{Heat transfer at a distance y from the tube wall, Btu/hr ft}^2 \\ r = \text{Tube radius, feet} \\ \text{Re} = \text{DV/v}, \text{Reynolds number} \\ \text{St} = \text{Nu/RePr, Stanton number} \\ \text{T} = \text{Temperature at a point, } ^{\circ} \text{F} \\ \text{T}_b = \text{Bulk temperature defined in equation (20), } ^{\circ} \text{F} \\ \text{T}_L = \text{Temperature at } y_L^+, \, ^{\circ} \text{F} \\ \text{T}_w = \text{Inside tube wall temperature, } ^{\circ} \text{F} \\ \text{t} = \text{Polymer relaxation time, sec} \\ u = \text{Fluid velocity at a point, fps} \\ u^+_x = u/u_x \\ u_x = \sqrt{\tau w/\rho}, \text{ shear velocity, fps} \\ u^+_L = u^+ \text{ at } y_L^+, \text{ fps} \\ \text{V} = \text{Average fluid velocity, fps} \\ x_L = [(\text{T}_w - \text{T}) \ \text{kRe} \sqrt{f/2}] \ /q_w \ \text{D} \ 0 \le y^+ \le y_L^+ \end{array}$$

$$\begin{aligned} \mathbf{x}_{\mathrm{T}}' &= \left[\left(\mathbf{T}_{\mathrm{L}} - \mathbf{T} \right) \; \mathrm{kRe} \; \sqrt{F/2} \right] \; / \mathbf{q}_{\mathrm{W}} \; \mathrm{D} \; \mathrm{when} \; \mathbf{y}_{\mathrm{L}}^{+} \leq \mathbf{y}^{+} \leq \mathbf{y}_{\mathrm{C}}^{+} \\ \mathbf{X}_{\mathrm{T}} &= \left[\left(\mathbf{T}_{\mathrm{W}} - \mathbf{T} \right) \; \mathrm{kRe} \; \sqrt{F/2} \right] \; / \mathbf{q}_{\mathrm{W}} \; \mathrm{D} \; \mathrm{when} \; \mathbf{y}_{\mathrm{L}}^{+} \leq \mathbf{y}^{+} \leq \mathbf{y}_{\mathrm{C}}^{+} \\ \mathbf{y} &= \mathrm{Distance} \; \mathrm{from} \; \mathrm{tube} \; \mathrm{wall}, \; \mathrm{feet} \\ \mathbf{y}_{\mathrm{L}} &= \mathrm{Distance}, \; \mathbf{y} \; \mathrm{to} \; \mathrm{the} \; \mathrm{edge} \; \mathrm{of} \; \mathrm{the} \; \mathrm{viscous} \; \mathrm{sublayer}, \; \mathrm{feet} \\ \mathbf{y}^{+} &= \mathbf{y} \; \mathbf{u}_{\star} / \mathbf{v} \\ \mathbf{y}_{\mathrm{L}}^{+} &= \mathbf{y}_{\mathrm{L}} \; \mathbf{u}_{\star} / \mathbf{v} \\ \mathbf{y}_{\mathrm{C}}^{+} &= \mathrm{r} \; \mathbf{u}_{\star} / \mathbf{v} \\ \mathbf{x}_{\mathrm{C}}' &= \mathrm{r} \; \mathbf{u}_{\star} / \mathbf{v} \\ \mathbf{x}_{\mathrm{C}} &= \mathrm{k} / \rho \mathbf{C}_{\mathrm{p}}, \; \mathrm{thermal} \; \mathrm{diffusivity}, \; \mathrm{ft}^{2} / \mathrm{sec} \\ \beta &= \mathrm{See} \; \mathrm{equation} \; (13) \\ \mathbf{\varepsilon}_{\mathrm{h}} &= \mathrm{Eddy} \; \mathrm{diffusivity} \; \mathrm{for} \; \mathrm{heat}, \; \mathrm{ft}^{2} / \mathrm{sec} \\ \mathbf{\varepsilon}_{\mathrm{m}} &= \mathrm{Eddy} \; \mathrm{diffusivity} \; \mathrm{for} \; \mathrm{momentum}, \; \mathrm{ft}^{2} / \mathrm{sec} \\ \mathbf{\varepsilon}_{\mathrm{l}} &= \mathrm{See} \; \mathrm{equation} \; (\mathrm{B-4}) \\ \mathbf{0}_{\mathrm{2}} &= \mathrm{See} \; \mathrm{equation} \; (\mathrm{B-5}) \\ \mathbf{0}_{\mathrm{3}} &= \mathrm{See} \; \mathrm{equation} \; (\mathrm{B-6}) \\ \mathbf{0}_{\mathrm{4}} &= \mathrm{See} \; \mathrm{equation} \; (\mathrm{C-19}) \\ \lambda &= \mathbf{c}_{\mathrm{h}} / \mathbf{c}_{\mathrm{m}} = 1.0 \\ \\ \mathrm{Report} \; 7 - 472 & \mathrm{x} \end{aligned}$$

v = Solution kinematic viscosity, ft²/sec

 v_{o} = Solvent kinematic viscosity, ft²/sec

 ρ = Fluid density, slug/ft³

 τ_{w} = Shear stress at tube wall, lb/ft^2

 τ_{y} = Shear stress at a distance y from wall, lb/ft^{2}

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THE CORRELATION BETWEEN HEAT AND MOMENTUM TRANSFER FOR SOLUTIONS OF DRAG-REDUCING AGENTS

By

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INTRODUCTION

The phenomenon of turbulent drag reduction 1 through the use of polymer additives promises some useful applications. Polyethylene oxide WSR 301 (Polyox), for example, reduces the coefficient of friction for the turbulent flow of water in the boundary layer of a moving flat plate.² The friction factor in turbulent pipe flow is also reduced by Polyox.³ Van Driest⁴ explains the use of drag reduction in obtaining high speeds of Application of the drag-reducing additives to practical ships. situations, however, involves reducing the coefficient of convective heat transfer also. It is necessary to know as well as possible what the heat transfer reduction will be in a given case to avoid any problems that may arise. Heat transfer experiments are expensive and difficult to perform with sufficient accuracy to suit most engineers. With this in mind, many investigators⁵,⁶,⁷,⁸ have correlated heat transfer reduction with friction reduction so that pipe friction experiments can be substituted for heat transfer experiments. Howard and Marcous explained the mechanism of the analogy between the two phenomena. This report is an extension of that work. It results in an explicit correlation between reductions in friction factor and in heat transfer coefficient for turbulent tube flow of Polyox solutions.

The correlation is formulated in terms of the Nusselt number, Nu, and the definitions of conduction and convection. Convection in the turbulent core is defined by

¹Superscripts refer to similarly numbered entries in the Technical References at the end of the text.

$$q_w = h(T_w - T_b) \text{ for } y \ge y_L$$
(1)

Heat conduction across the viscous sublayer is described by

$$q_{W} = k \left(\frac{\partial T}{\partial y}\right)$$
 for $0 \le y \le y_{L}$. (2)

In tube flow, it is obvious that heat conducted across the viscous sublayer equals heat convected by the turbulent core. Eliminating q_w from equations (1) and (2) and introducing D:

Nu =
$$\frac{hD}{k} = \frac{-D}{T_w - T_b} \frac{\partial T}{\partial y}$$
.(3)

The problem of determining Nu is now reduced to finding T_b and $(\partial T)/(\partial y)$ analytically since D and T_w can be measured. $(\partial T)/(\partial y)$ is determined from the temperature variation across the viscous sublayer. T_b is found by integrating the temperature across the tube.

TEMPERATURE PROFILE

To obtain the bulk temperature, T_b , first the temperature profile across the inside radius of the tube must be derived. A basic description of heat transfer is,

$$\frac{q_{y}}{\rho C_{p}} = -(\alpha + \varepsilon_{h}) \frac{dT}{dy} \cdot \dots (4)$$

A basic description of momentum transport is given as,

$$\frac{\tau}{\rho} = (\nu + \varepsilon_m) \frac{du}{dy} \cdot \dots \dots (5)$$

In terms of the wall shear stress,

$$\tau_{y} = \tau_{w} \left(1 - \frac{y}{r} \right) . \qquad \dots \dots (6)$$

Martinelli¹⁰ obtained,

$$q_{y} = q_{w} \left(1 - \frac{y}{r} \right) \qquad \dots \dots (7)$$

as a first approximation in the turbulent core. In the viscous sublayer, however, Martinelli used the more accurate,

.

$$q_y = q_w$$
 . (8)

The temperature profile can be obtained by using equations (4) through (8) and the following conditions:

$$\alpha >> \epsilon_{h}$$
 and $\nu >> \epsilon_{m}$ when $0 \le y^{+} \le y_{L}^{+}$ (condition 1)

 $\alpha >> \epsilon_{h} \text{ and } \nu >> \epsilon_{m} \text{ when } y_{L}^{+} \leq y^{+} \leq y_{C}^{+} \text{ (condition 2).}$

VISCOUS SUBLAYER TEMPERATURE PROFILE

Equations (4) and (8) may be written as,

$$\int_{T_{W}}^{T} dT = -\int_{0}^{y^{+}} \frac{q_{W}^{\nu}}{u_{\star}k} dy^{+}$$

by using condition 1.

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Integrating this:

$$T_w - T = \frac{q_w^{\nu}}{u_* k} y^+ \cdot$$

Let the dimensionless temperature difference be:

$$X_{L} = \frac{[(T_{W} - T) kRe\sqrt{f/2}]}{q_{W} D} \cdot \dots (9)$$

Since $w = (f \rho v^2) / (2)$, we obtain a relationship

$$\operatorname{Re}\sqrt{\frac{f}{2}} = \frac{\operatorname{Du}_{\star}}{\operatorname{v}} \text{ or } y_{c}^{\dagger} = \frac{\operatorname{Re}}{2}\sqrt{\frac{f}{2}}$$

so

$$X_{L} = y^{+} \text{ for } 0 \leq y^{+} \leq y_{L}^{+} \cdot \dots (10)$$

THE QUANTITY $(\partial T) / (\partial y)$

From equations (9) and (10) we can derive

$$\frac{\partial \mathbf{T}}{\partial \mathbf{y}} = \frac{\mathbf{T}_{\mathbf{L}} - \mathbf{T}_{\mathbf{w}}}{\mathbf{y}_{\mathbf{L}}} = \frac{-\mathbf{q}_{\mathbf{w}}}{\mathbf{k}} \qquad \dots \dots (11)$$

for use in equation (3).

VISCOUS SUBLAYER THICKNESS

Elata¹¹ used

$$y_{L}^{+} = \frac{y_{L}^{u}}{\nu} = 11.6 + \frac{\beta}{\ln 10} \left[\ln \left(\frac{u_{\star}^{2} t}{\nu} \right) \right] \qquad \dots \dots (12)$$

Elata used an equation equivalent to

$$\beta = \left[\int_{\overline{f}}^{\underline{2}} - A \ln \left(\frac{\operatorname{Re} \sqrt{f}}{2 \sqrt{2}} \right) + \frac{3A}{2} - B \right] \frac{\ln 10}{\ln \left(\frac{u \star t}{v} \right)} \quad \dots \quad (13)$$

substituting this into equation (12)

$$y_{\rm L}^+ = 11.6 + \left[\sqrt{\frac{2}{\rm f}} - A\ln\left(\frac{{\rm Re}\sqrt{\rm f}}{2\sqrt{2}}\right) + \frac{3A}{2} - B\right] \cdot \dots (14)$$

Note that t, the relaxation time, is eliminated from equation (14) Though t is not explicitly used, it was investigated experimentall as reported in appendix A.

TURBULENT CORE TEMPERATURE PROFILE

Elata suggests

$$u^+ = Aln (y^+) + B + \frac{\beta}{lnl0} ln \left(\frac{u_{\star}^2 t}{v}\right)$$

as a description of the velocity profile in the turbulent core of a viscoelastic fluid. Substituting equation (13) for β , we get

$$u^{+} = Alny^{+} + \sqrt{\frac{2}{f}} + \frac{3A}{2} - Alny_{c}^{+} \cdot \dots (15)$$

Granville¹² has suggested formulating the experimental determination of the thickening of the viscous sublayer in terms of a function $B_1 = B_1$ (l^* , C_0 , P). B_1 is the u⁺ intercept of equation (15) when y⁺ = 1. l^* is an experimental dummy parameter with a value dependent on polymer species, P, and flow conditions. We suggest using

$$B_1 = \sqrt{2/f} + 3A/2 - A \ln y_C^+$$
.

B₁ could be determined from pipe flow friction data for various concentrations of a given polymer such as Polyox WSR 301.

We shall use equations (4) and (7) to get

$$\int_{T_{L}}^{T} dT = \frac{-q_{w}v}{r\rho c_{p}u_{\star}^{2}} \int_{Y_{L}^{+}}^{Y^{+}} \frac{(ru_{\star} - y^{+}v) dy^{+}}{\varepsilon_{h} + \alpha} \cdot \dots (16)$$

Now condition 2 allows us both to neglect α and to convert equations (5) and (6) to:

$$\varepsilon_{h} = \lambda \varepsilon_{m} = \lambda v \left[\frac{ru_{\star} - y^{\dagger} v}{ru_{\star} \frac{du^{\dagger}}{dy^{\dagger}}} \right] .$$

Where we have assumed analogous mechanisms for heat and momentum transfer as indicated by $\varepsilon_h = \lambda \varepsilon_m$. Substituting for ε_h into equation (16) then, we have:

$$\int_{T_{L}}^{T} dT = \frac{-q_{w}}{\rho c_{p} u_{*} \lambda} \int_{Y_{L}}^{y^{+}} \frac{du^{+}}{dy^{+}} dy^{+} . \qquad \dots (17)$$

From equation (15)

$$\frac{\mathrm{du}^+}{\mathrm{dy}^+} = \frac{\mathrm{A}}{\mathrm{y}^+}$$

Using this in equation (17), and integrating

$$x_{T}' = \frac{A}{Pr\lambda} \ln\left(\frac{y^{+}}{y_{L}^{+}}\right) \text{ and finally,}$$
$$x_{T} = \frac{A}{Pr\lambda} \ln\left(\frac{y^{+}}{y_{L}^{+}}\right) + y_{L}^{+} \qquad \dots \dots (18)$$

for

$$y_{L}^{+} \leq y^{+} \leq y_{C}^{+}$$

from equation (18):

$$T = T_{W} - \frac{q_{W}^{D}}{kRe \sqrt{\frac{f}{2}}} \left[\frac{A}{Pr\lambda} \ln \left(\frac{y^{+}}{y_{L}^{+}} \right) + y_{L}^{+} \right] \qquad \dots (19)$$

for $y_{L}^{+} \leq y^{+} \leq y_{C}^{+}$.

DERIVATION OF THE BULK TEMPERATURE

 T_{b} is defined as

$$T_{b} \equiv \frac{\int_{0}^{y_{c}^{+}} \left[\left(T \rho C_{p} u^{+} y^{+} v^{2} \right) / u_{\star} \right] dy^{+}}{\int_{0}^{y_{c}^{+}} \left[\left(\rho C_{p} u^{+} y^{+} v^{2} \right) / u_{\star} \right] dy^{+}} \qquad \dots \dots (20)$$

Integrate T_b in two intervals between the limits $0 \le y^+ \le y_L^+$ and $y_L^+ \le y^+ \le y_C^+$. If we let

$$I_{1} = \int_{0}^{y_{L}^{+}} T u^{+}y^{+}dy^{+} \dots \dots (21)$$

$$I_{2} = \int_{y_{L}^{+}}^{y_{C}^{+}} T u^{+}y^{+}dy^{+} \dots \dots (22)$$

$$I_{3} = \int_{0}^{y_{L}^{+}} u^{+}y^{+}dy^{+} \qquad \dots (23)$$

$$I_{4} = \int_{y_{L}^{+}}^{y_{C}^{+}} u^{+}y^{+}dy^{+} \cdot \dots \dots (24)$$

Substitution into equation (20) yields:

$$T_{b} = \frac{I_{1} + I_{2}}{I_{3} + I_{4}} \cdot \dots (25)$$

The integration of equations (21) to (24) is given in appendix B. CORRELATION BETWEEN HEAT TRANSFER COEFFICIENT AND FRICTION FACTOR

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The Nusselt number in equation (3) can now be evaluated using equation (25) for T_{b} and equation (11) for $(\partial T)/(\partial y)$:

$$Nu = \left[\frac{D}{T_{W} - \left(\frac{I_{1} + I_{2}}{I_{3} + I_{4}}\right)}\right] \frac{q_{W}}{k}$$

Substituting for I, I2, I3 and I4 yields

$$Nu = \frac{hD}{k} = Re \int \frac{f}{2} \left[\frac{I_3 + \theta_1}{\frac{3y_L^+ I_3}{4} + y_L^+ \theta_1} + \frac{B_1 A \theta_2}{Pr \lambda} + \frac{A^2 \theta_3}{Pr \lambda} \right] \dots (26)$$

The algebra necessary to derive equation (26) was considerable. Therefore, the Nusselt number, Nu, was derived by numerical integration of the elementary integrals as a check against algebraic errors. This work is reported in appendix C.

DISCUSSION: AGREEMENT WITH EXPERIMENT

It was important to know how well equation (26) agreed with the experiment. The experimental data on flow of Polyox solutions used to test this agreement was reported earlier.¹³ To test the agreement with the experiment, the Nusselt number was converted to the Stanton number, St = (Nu)/(Re Pr). The similarity laws of friction-reduced flow data were considered next.

It must be remembered that the Reynolds number is not a sufficient similarity parameter for modeling drag reduction in tube flow. It has often been observed that for tubes of different diameters $D_1 < D_2$, for equal Polyox concentration, C_b , flowing in these tubes, and for equal Re that the friction factors are not equal

 $f_1 < f_2$.

Thus, the constants in

$$f = C_a Re^i$$

determined elsewhere 13 and recorded in table 1 are useful only for tube diameters of about 1/2 inch. They are used here to evaluate St in a test of the assumptions of the theory behind equation (26).

Table 1 Polyox Solution Friction Factor Constants in f = C_a Re¹ for D = 0.5 Inch

	T	,
Concentration		
of Polyox		
* mag	Ca	i i
	<u> </u>	
o	0.0775	-0.245
5	0.600	-0.480
12.5	4.80	-0.739
50	5.55	-0.762
100	6.65	-0.787
200	11.3	-0.857

The St versus Re correlations showing the agreement between experiment and theory are given in figures 1 through 6. The following values were used in the computer evaluation (26) for a range of Re.

A = 2.5 Pr = 7 $\lambda = 1$ $y_{c}^{+} = \frac{Re}{2} \sqrt{\frac{f}{2}} \cdot$

^{*}Abbreviations used in this text are from the GPO Style Manual, 1967, unless otherwise noted.

From equation (15) and the fact that

$$u^+ = y^+$$
 for $y^+ \leq y_L^+$

we know that

$$u_{L}^{+} = y_{L}^{+} = A \ln y_{L}^{+} + B_{1}$$
 when $y^{+} = y_{L}^{+} \cdot \dots (27)$

Equation (27) was solved for y_L^+ by reiteration. Some of the y_L^+ computed were listed in table 2. Note that y_L^+ grows with Polyox concentration. θ_1 , θ_2 , θ_3 and I_3 were computed by substitution of the previously determined values into the appropriate equations. Finally, St was computed.

Certain research was carried out incidentally to the task at hand. We were always receptive to new ideas for on-line, continuous, Polyox concentration determination. This receptivity led to the study of refractive index versus Polyox concentration detailed in appendix D.

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Concentration		
of Polyox		, +
ppm	Re	ЧL
0	10,000-100,000	About 11.6
5	10,000	12.5
	100,000	21.8
12.5	10,000	16.3
	100,000	41.0
50	10,000	17.2
	100,000	44.1
100	10,000	17.8
	100,000	47.1
200	10,000	19.4
	100,000	55.4

Table 2 The Thickening of the Viscous Sublayer Due to Polyox Additive

CONCLUSIONS

The limitation on internal heat transfer is conduction through the viscous sublayer. Thickening of the sublayer due to Polyox causes a reduction in heat transfer. Using friction factor and associated Reynolds number data for drag-reducing solutions in turbulent tube flow, equation (26) may be used to estimate heat transfer under the same conditions. The specific data provided herein on Polyox can be used to estimate heat transfer in Polyox solutions up to 200 ppm in concentration but only in tubes of about 1/2 inch diameter.

There is insufficient variation of the index of refraction of Polyox solutions to correlate this property to solution concentration.

RECOMMENDATIONS

Turbulent tube flow friction experiments should be substituted for tube flow heat transfer experiments whenever practical. The results from the friction experiments should be used with equation (26) to estimate heat transfer in solutions with reduced drag.

The relationship between the observed phenomena of turbulence suppression and thickening of the viscous sublayer by drag-reducing additives should be investigated.

TECHNICAL REFERENCES

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- 8 Poreh, M., and U. Paz, "Turbulent Heat Transfer to Dilute Polymer Solutions," Int. J. Heat Mass Transfer, Vol. 11, 1968, pp. 805-818
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- 10 Martinelli, R. C., "Heat Transfer to Molten Metals," <u>ASME</u> Trans., Vol. 61, 1939, p. 705
- 11 Elata, C., J. Lehrer, and A. Kahanovitz, "Turbulent Shear Flow of Polymer Solutions," Israel J. of Tech., Vol. 4, No. 1, 1966, pp. 87-95
- 12 Granville, P. S., "Frictional-Resistance and Velocity Similarity Laws of Drag-Reducing Dilute Polymer Solutions," J. Ship Research, Vol. 12, 1968, p. 201
- 13 Howard, R. G., "Heat and Momentum Transfer to Drag-Reducing Solutions," NAVSHIPRANDLAB Annapolis R&D Rept 3226, Oct 1970



Figure 1 Heat Transfer in Tap Water



Figure 2 Heat Transfer in 5 PPM Polyox Solution



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Figure 3 Heat Transfer in 12.5 PPM Polyox Solution



Figure 4 Heat Transfer in 50 PPM Polyox Solution



Heat Transfer in 200 PPM Polyox Solution



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Appendix A

Relaxation Time for Polyox

REFERENCES

- (a) Howard, R. C., and L. F. Marcous, "Analogy Between Heat and Momentum Transport in Viscoelastic Solutions," Proc. Fluid Dynamics Symposium, McMaster Univ., Hamilton, Ontario, 1970
- (b) Elata, C., J. Lehrer, and A. Kahanovitz, "Turbulent Shear Flow of Polymer Solutions," <u>Israel J. of Tech</u>., Vol. 4, No. 1, 1966, pp.87-95

The relaxation time for Polyox was studied because it was a parameter of interest in an earlier investigation (reference (a)) and in the β term of this investigation. Elata (reference (b)) suggested using this formula for relaxation time:

$$t = \frac{6\rho M}{\pi k T N} \left(\frac{\nu - \nu_{o}}{C_{o}} \right) \cdot \dots (A-1)$$

These values were used for the constants

 $\rho = 1.927 \text{ slug/ft}^{3}$ $\nu_{0} = 0.739 \text{ x } 10^{-5} \text{ ft}^{2}/\text{sec}$ $M = 3.8 \text{ x } 10^{6} \text{ per mole}$ $\pi = 3.142$ $T = 310.7 ^{\circ} \text{ K}$ $k = 13.1 \text{ x } 10^{-27} \text{ Btu/}^{\circ} \text{ K}$ $N = 8.79 \text{ x } 10^{27} \text{ molecules/slug-mole.}$

The units of concentration C_0 were, for example, 1.939 x 10^{-4} slug/ft³ for 100 ppm Polyox. The following tabulation gives the Polyox concentrations, viscosities, and relaxation times. Figure 1-A provides a graphic demonstration of Polyox concentration versus relaxation time, t. Notice that t appears to increase with decrease in Polyox concentration below 200 ppm. This is due to the small change on viscosity in this region and to the subtraction of two nearly equal values in equation (A-1). As C_0 decreases and $\nu - \nu_0$ changes little, then t increases.

Concentration of Polyox ppm	$v \ge 10^6 \text{ ft}^2/\text{sec}$	t, sec
12.5	0.760	1.079
50	0.794	0.706
100	0.828	0.568
200	9.14	0.504
500	12.4	0.574
1000	21.2	0.793
1500	32.6	0.966
2000	47.5	1.152

Polyox Properties



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Appendix B

.

Integration of I_1 , I_2 , I_3 and I_4

We need functions $T = T(y^+)$ and $u^+ = u(y^+)$ for equations 21 through 24. We use $u^+ = y^+$ when $0 \le y^+ \le y^+_L$ and from equations (9) and (10)

$$T = T_w - \frac{q_w y^{\dagger} v}{k u_*} \text{ when } 0 \le y^{\dagger} \le y_L^{\dagger} \cdot \dots \cdot (B-1)$$

Between $y_L^+ \le y^+ \le y_C^+$, u^+ is given in equation (15) and T is given in equation (19). Perform the integration and cancel $(v^2)/(u_*)$, then using equation (B-1)

$$I_{1} = \frac{y_{L}^{+3}}{3} \left(T_{w} - \frac{3q_{w}y_{L}^{+}v}{4ku_{*}} \right)$$
$$I_{1} = \frac{y_{L}^{+3}}{3} \left(T_{w} - \frac{3q_{w}y_{L}^{+}v}{4ku_{*}} \right)$$

$$I_3 = \frac{Y_L^{+3}}{3}$$

$$I_{4} = \frac{y_{c}^{+}^{2}}{2} \left(Alny_{c}^{+} - \frac{A}{2} + B_{l} \right) - \frac{y_{L}^{+}^{2}}{2} \left(Alny_{L}^{+} - \frac{A}{2} + B_{l} \right).$$

Define: $C \equiv \frac{q_{w}^{D}}{kRe \sqrt{f/2}}$

then

$$I_{2} = (T_{w} - Cy_{L}^{+}) \left[\frac{B_{1}}{2} \left(y_{c}^{+2} - y_{L}^{+2} \right) + A \left(y_{c}^{+2} \ln y_{c}^{+} - \frac{y_{c}^{+2}}{4} \right) \right] - \frac{y_{L}^{+2}}{2} \ln y_{L}^{+} + \frac{y_{L}^{+2}}{4} \right] - \frac{CB_{1}A}{Pr\lambda} \left(\frac{y_{c}^{+2}}{2} \ln \frac{y_{c}^{+}}{y_{L}^{+}} - \frac{y_{c}^{+2}}{4} + \frac{y_{L}^{+2}}{4} \right) - I_{5}$$

.... (B-2)

where

$$I_{5} = \frac{q_{w}^{DA^{2}}}{\Pr\lambda k \operatorname{Re} \sqrt{f/2}} \left[\frac{\left(y_{c}^{+} \ln y_{c}^{+}\right)^{2}}{2} - \left(\frac{y_{c}^{+}^{2}}{2} \ln y_{c}^{+} - \frac{y_{c}^{+}^{2}}{4}\right) \left(1 + \ln y_{L}^{+}\right) - \frac{\left(y_{L}^{+} \ln y_{L}^{+}\right)^{2}}{2} + \left(\frac{y_{L}^{+}^{2}}{2} \ln y_{L}^{+} - \frac{y_{L}^{+}^{2}}{4}\right) \left(1 + \ln y_{L}^{+}\right) \right] \cdot \left(1 + \ln y_{L}^{+}\right) - \left(1 + \ln y_{L}^{+}\right) - \left(1 + \ln y_{L}^{+}\right) - \left(1 + \ln y_{L}^{+}\right) \right) \cdot \left(1 + \ln y_{L}^{+}\right) - \left(1 + \ln y_{L}^{+$$

To simplify equation B-2, define these constants

$$\theta_{1} \equiv \frac{B_{1}\left(y_{c}^{+2} - y_{L}^{+2}\right)}{2} + A\left(\frac{y_{c}^{+2} \ln y_{c}^{+}}{2} - \frac{y_{c}^{+2}}{4} - \frac{y_{L}^{+2} \ln y_{L}^{+}}{2} + \frac{y_{L}^{+2}}{4}\right)$$

.... (B-4)

$$\theta_{2} \equiv \frac{y_{c}^{+2}}{2} \ln \left(\frac{y_{c}^{+}}{y_{L}^{+}} \right) - \frac{y_{c}^{+2}}{4} + \frac{y_{L}^{+2}}{4} \dots (B-5)$$

$$\theta_{3} \equiv \frac{(y_{c}^{+} \ln y_{c}^{+})^{2}}{2} - \left(\frac{y_{c}^{+} \ln y_{c}^{+}}{2} - \frac{y_{c}^{+}}{4}\right) (1 + \ln y_{L}^{+}) - \frac{(y_{L}^{+} \ln y_{L}^{+})^{2}}{2} + \left(\frac{y_{L}^{+} \ln y_{L}^{+}}{2} - \frac{y_{L}^{+}}{4}\right) \left(1 + \ln y_{L}^{+}\right) - \frac{(y_{L}^{+} \ln y_{L}^{+})^{2}}{2} + \dots (B-6)$$

Substitute equations (B-3) through (B-6) back into I of equation (B-2). Then

$$I_{2} = T_{w} - \left(\frac{q_{w}^{D} y_{L}^{+}}{k \operatorname{Re} \sqrt{f/2}}\right) \theta_{1} - \frac{q_{w}^{DB} 1^{A\theta} 2}{k \operatorname{Re} \sqrt{f/2} \operatorname{Pr} \lambda} - \frac{q_{w}^{DA} \theta_{3}}{k \operatorname{Re} \sqrt{f/2} \operatorname{Pr} \lambda} \cdot$$

.... (B-7)

Since $y_{L}^{+} << y_{C}^{+}$, then appropriate simplifications may be made in θ_{1} , θ_{2} , and θ_{3}^{c} when evaluating Nu in equation (26).

Appendix C

Evaluating the Nusselt Number by Numerical Integration

The Nusselt number was computed by numerical integration as a check on our algebra. This method involved summing several integrals over a given area by the rectangular method.

$$Nu = \frac{hD}{k} = \frac{-D}{T_{w} - T_{b}} \frac{\partial T}{\partial y}$$

where

$$\frac{\partial \mathbf{T}}{\partial \mathbf{y}} = - \frac{\mathbf{q}_{\mathbf{W}}}{\mathbf{K}} \cdot$$

The bulk temperature consisted of four numeric integrations: I₁, I₂, I₃, and I₄, as explained earlier in the text. Note that I₁, I₂, I₃, and I₄ were strict integrations earlier where now they are numeric integrals. Note that I₁ is equal to:

$$I_{1} = \sum_{n=1}^{m} T u_{n}^{+} y_{n}^{+} \Delta_{n} y^{+} \dots \dots (C-1)$$

over the interval $0 \leq y^+ \leq y_L^+$.

In subsequent notation, the subscript n and the limits will be understood but not written. With

$$u^+ = y^+$$

and

$$T = T_w - \frac{q_w y^{\dagger} v}{k u_{\star}}$$

substituted into equation (C-1), we have

$$I_1 = T_w \sum y^{+2} \wedge y^{+} - \frac{q_w^{\nu}}{ku_{\star}} \sum y^{+3} \wedge y^{+}.$$
 (C-2)

Now

$$I_{2} = \sum_{n=1}^{m} T_{n} u_{n}^{\dagger} y_{n}^{\dagger} \Delta_{n} y^{\dagger} \dots (C-3)$$

over the interval

 $y_{L}^{+} \leq y^{+} \leq y_{C}^{+}$

with

 $u^+ = Alny^+ + B_1$

and

$$T = T_{w} - \frac{q_{w}^{D}}{k \operatorname{Re} \sqrt{\frac{f}{2}}} \left[\frac{A}{\operatorname{Pr}\lambda} \ln \left(\frac{y^{+}}{y_{L}^{+}} \right) + y_{L}^{+} \right] .$$

In subsequent notation the subscript n and the limits will be left out. Substitute for u^+ and T in equation (C-3).

$$I_{2} = \left[T_{w}^{A} - \frac{Aq_{w}^{v} y_{L}^{+}}{ku_{\star}} \right] \sum y^{+} \ln y^{+} \Delta y^{+}$$
$$+ \left[T_{w}^{B} - \frac{Bq_{w}^{v} y_{L}^{+}}{ku_{\star}} \right] \sum y^{+} \Delta y^{+} - \frac{A^{2}q_{w}^{v}}{ku_{\star}^{Pr\lambda}} \sum y^{+} \ln y^{+} \ln \frac{y^{+}}{y_{L}^{+}} \Delta y^{+}$$

$$- \frac{Bq_{w} \vee A}{ku_{*} Pr \lambda} \sum y^{+} \ln \frac{y^{+}}{y_{L}^{+}} \Delta y^{+} \cdot \dots \cdot (C-4)$$

Now

$$I_{3} = \sum_{n=1}^{m} u_{n}^{+} y_{n}^{+} \Delta_{n} y^{+} \dots \dots (C-5)$$

$$0 \leq y^+ \leq y_L^+$$
.

The subscript n and the limits will not be written hereafter. We use

$$u^+ = y^+$$

and substitute u^+ in equation (C-5)

$$I_3 = \sum y^{+2} \Delta y^{+} \dots (C-6)$$

$$I_4 = \sum u^+ y^+ \Delta y^+ \qquad \dots \qquad (C-7)$$

over the interval

$$y_{L}^{+} \leq y^{+} \leq y_{C}^{+}$$
.

The subscript n and the limits are understood. In this interval, $u^+ = A \ln y^+ + B_1$. Substitute u^+ in equation (C-7). Then

$$I_4 = A \sum y^+ \ln y^+ \Delta y^+ + B_1 \sum y^+ \Delta y^+ .$$
.....(C-8)

 I_1, I_2, I_3, I_4 , can be simplified by using

$$I_6 = y^{+2} \land y^+ \qquad \dots (C-9)$$

$$I_7 = y^{+3} \land y^{+} \qquad \dots (C-10)$$

$$I_8 = y^+ \ln y^+ \wedge y^+ \qquad \dots (C-11)$$

$$I_{9} = y^{+} \land y^{+} \qquad \dots (C-12)$$

$$I_{10} = y^+ \ln y^+ \ln \frac{y^+}{y_L^+} \wedge y^+ \dots \dots (C-13)$$

$$I_{11} = y^{+} \ln \frac{y^{+}}{y^{+}_{L}} \wedge y^{+}$$
. (C-14)

Substitute equations (C-9) to (C-14) into equations (C-2), (C-4), (C-6) and (C-8). Then,

$$I_1 = T_w \sum I_6 - \frac{q_w^{\nu}}{ku_{\star}} \sum I_7 \dots (C-15)$$

$$I_{2} = \left[T_{w}^{A} - \frac{Aq_{w}^{\vee} y_{L}^{+}}{ku_{\star}} \right] \sum I_{8} + \left[T_{w}^{B} - \frac{Bq_{w}^{\vee} y_{L}^{+}}{ku_{\star}} \right] \sum I_{9}$$

$$A^{2}q_{\nu} y_{\mu} = Bq_{\nu} y_{A}^{A} = Bq_{\nu} y_{A}^{A}$$

$$-\frac{A}{ku_{\star}}\frac{q_{\star}v}{ku_{\star}}\sum_{r\lambda}I_{10} - \frac{Bq_{\star}vA}{ku_{\star}Pr\lambda}\sum_{l1}I_{11} \dots (C-16)$$

$$I_3 = \sum I_6$$
 (C-17)

$$I_4 = A \sum I_8 + B_1 \sum I_9$$
 (C-18)

Let

$$\theta_4 = \sum_{6} I_6 + A \sum_{8} I_8 + B_1 \sum_{9} I_9 + \dots (C-19)$$

Remember that T_{b} is defined as

$$T_{b} \equiv \frac{I_{1} + I_{2}}{I_{3} + I_{4}}$$

and that Nu is defined as

$$Nu = \frac{D}{T_w - T_b} \frac{q_w}{k} \cdot$$

Substituting for T_{b} we get

Nu =
$$\frac{D}{T_{w} - \left(\frac{I_{1} + I_{2}}{I_{3} + I_{4}}\right)} \frac{q_{w}}{k}$$
.

Substitute for I_1 , I_2 , I_3 , and I_4 from equations (C-15) to (C-18) and use equation (C-19). Then

Nu = Re
$$\frac{f}{2} \left[\frac{\theta_4}{\sum_{1_7} + \frac{A^2}{Pr} \sum_{1_1} + \frac{B_1 A}{Pr} \sum_{1_1} + Ay_L^+ \sum_{1_8} + By_L^+ \sum_{1_9}} \right]$$
.

..... (C-20)

Equation (C-20) agreed with equation (26) to four significant figures when n = 20 and to six significant figures when n = 200.

.

Appendix D

Refractive Index Study

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PURPOSE

Tests were performed to determine whether the refractive index of Polyox could be used as an indication of concentration. An Abbe-type refractometer (references (a), (b), and (c)) was used to compare the refractive indices of Polyox solutions with that of water.

METHOD

Our technique was developed by taking the refractive index of several organic solvents and water and checking our results with standard references (references (d) through (h)).

The Polyox solutions were prepared by adding a CCl₃F slurry of Polyox to distilled water revolving at 100 rpm. The dispersions were then allowed to solvate motionlessly overnight. Next, the solutions were brought to volume in a volumetric flask. The refractometer was calibrated with distilled water and with isopropanol. Finally, the refractive index of Polyox solutions of 500 and 2000 ppm were measured.

APPARATUS

Refractometer - Bausch & Lomb precision Abbe-type, having a range in refractive index of 1.30 to 1.63.

Mixer - Corning Glass Works, Model PC 351.

Light Source - The light was a sodium arc lamp furnished with the instrument.

Transformer - George W. Gates & Co.

DATA AND DISCUSSION

The data collected were recorded in the following tabulation. Though the refractive index was measured to six significant figures, notice that the fourth significant figure was not reproducible. This was because no temperature control was used while this cursory experiment was performed. Had the index of 2000 ppm Polyox solution varied by at least 0.01, we would have used temperature control to gain exact data.

Refractive Indices

Date	Substance	Index of Refraction	
	500 ppm Polyox	1.33497	
4/23/70	Distilled Water	1.33484	
	500 ppm Polyox	1.33458	
	Isopropanol (Calibration)	1.37760	
	2000 ppm Polyox	1.33278	
4/24/70	Isopropanol (Calibration)	1.37542	
	Isopropanol (Calibration)	1.37635	
	2000 ppm Polyox	1.33303	
	Distilled Water (Calibration)	1.33293	

CONCLUSIONS

Refractive index is not a useful method of measuring Polyox concentration because the change in refractive index lacks sufficient magnitude.

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3 REPORT TITLE		L	· · · · · · · · · · · · · · · · · · ·		
The Correlation Between Heat and Mo	omemtum Tra	ansfer fo	r Solutions of		
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4 DESCRIPTIVE NOTES (Type of report and inclusive dates)					
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R G Howard and D. M. McCrory					
6. REPORT DATE	78. TOTAL NO. OF	PAGES	7b. NO. OF REFS		
January 1971	52		13		
84. CONTRACT OF GRANT NO.	98. ORIGINATOR'S	REPORT NUME	ER(S)		
b. PROJECT NO. IRIED	3232				
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d. Work Unit 1-722-162	7-472				
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