Memorandum GM-3699

Division 6 - Lincoln Laboratory
Massachusetts Institute of Technology
Lexington 73, Massachusetts

SUBJECT: SPECIFICATIONS FOR 6\(h^2\) MEMORY PLANE MODULE FRAME

To: W. O. Glass, G. Bonney, J. M. Bright
From: E. A. Guditz, L. B. Smith
Date: 20 June 1955
Approved: [Signature]

The specifications to be met in the machining of 6\(h^2\) memory plane module frames have been recorded for the benefit of shop personnel and outside vendors.

1. Tolerance notes on drawing D-60lh9 shall be observed unless otherwise specified.
2. Each slot shall be confined within the edges of its printed line.
3. At least 3/4 of the lug-hole shall be between the edges of its printed line.
4. No portion of the printed line shall be pulled free from the frame because of machining.
5. Printed lines shall not be scratched, cut, or abraded.
6. Frames shall not be cracked, chipped, or broken.
7. Coolant shall be Johnson TL131.
8. Identification number shall remain legible.
9. Frames shall be separated by paper during shipment.

Signed: E. A. Guditz

Signed: L. B. Smith