

Memorandum 6M-3699

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Division 6 - Lincoln Laboratory
Massachusetts Institute of Technology
Lexington 73, Massachusetts

SUBJECT: SPECIFICATIONS FOR 64^2 MEMORY PLANE MODULE FRAME

To: W. O. Glass, G. Bonney, J. M. Bright

From: E. A. Guditz, L. B. Smith

Date: 20 June 1955

Approved: 
W. N. Papien

The specifications to be met in the machining of 64^2 memory plane module frames have been recorded for the benefit of shop personnel and outside vendors.

1. Tolerance notes on drawing D-60449 shall be observed unless otherwise specified.
2. Each slot shall be confined within the edges of its printed line.
3. At least $3/4$ of the lug-hole shall be between the edges of its printed line.
4. No portion of the printed line shall be pulled free from the frame because of machining.
5. Printed lines shall not be scratched, cut, or abraded.
6. Frames shall not be cracked, chipped, or broken.
7. Coolant shall be Johnson TL131.
8. Identification number shall remain legible.

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9. Frames shall be separated by paper during shipment.

Signed:


E. A. Guditza

Signed:


L. B. Smith

EAG/dg